

MODEL	PART NUMBER	PRICE
BASIC MACHINE		
	Speed Range	Cutting Width
	Cutting Length	Tracing Width
	Tracing Length	
Silh1000-4 HL90 Tracer	2-120 IPM	49"
Silh1000-4 HL93 Tracer	2-120 IPM	49"
Silh1000-6 HL90 Tracer	2-120 IPM	72"
Silh1000-6 HL93 Tracer	2-120 IPM	72"
		144"
		144"
		49"
		49"
		72"
		72"
		72"
		72"
Basic machine includes one (1) 15' (4,572 mm) Rail System, HL90 or HL93 Tracing System and Tracing Table		
+ Choose process option to complete package or choose from options to configure machine as required.		
+ Maximum Tracing Speed is 118 ipm (3000 mm/min).		
+ Limited Plasma Capability (1/4" (6.35mm) and above)		
Optional Equipment		
Rail Extension Silhouette 1000-4	Each 15'-0" Section (4572 mm)	\$ 4,920.00
Rail Extension Silhouette 1000-6	Each 15'-0" Section (4572 mm)	\$ 5,310.00
Festoon System (Match Rail Length)	Each 15'-0" Section (4572 mm)	\$ 500.00
Additional Tracing Table		
	4' wide x 4' long (1,250 mm x 1,250 mm)	\$ 385.00
	6' wide x 4' long (1,850 mm x 1,250 mm)	\$ 410.00
Shape Cutting Controls		
	Vision LE Monochrome, incl. 2 encoders	\$ 8,420.00
	Vision LE Color, incl. 2 encoders	\$ 9,095.00
	Floppy Disk Drive (External)	\$ 800.00
	Communication System (incl. WinUDL software and Fiber Optic Modems)	\$ 950.00
	Fiber Optic Cable (available in 50' increments)	\$ 2.65/ft.
Plasma Cutting Systems		
	ESP-50/PT-35, 50 Amp (208/230/400/460 Volts)	\$ 5,095.00
	ESP-101/PT-37, 100 Amp (208/230/380/400/460/475/575 Volts)	\$ 8,680.00
Plasma Station (Includes Motorized Lift Control, Motorized Lift, and Plasma Interface)		
		\$ 1,500.00
Oxy-Fuel Torch Stations (Includes carriage, lift, & hoses)		
	Manual Lift Station, Includes torch for Acetylene	\$ 950.00
	Manual Lift Station, Includes torch for other fuel gas	\$ 950.00
	Manual Lift Station, no torch	\$ 500.00
Torch Station Options		
	Motorized Lift (upgrade from manual lift)	\$ 415.00
	Motorized Lift Control (1 per machine)	\$ 550.00
	Cutting Oxygen Pierce Rate Control	\$ 500.00
	Oxy-Fuel Hose Bundle (25')	\$ 350.00
	Oxy-Fuel Hose Bundle (50')	\$ 380.00
Positive Torch Ignition		
	Ignitor Control (1 per machine)	\$ 500.00
	Ignitor and Cable (1 per station)	\$ 535.00
Cutting Torch Nozzles Any 1500 Series Nozzle		
		See Catalog
Two Stage Cylinder Regulators (To provide constant delivery over the full range of the cylinder)		
	Oxygen R-77-150-540 (2 required)	Call
	Acetylene R-77-15-510	Call
	Transformer 220V, 50/60 Hz	\$ 265.00
	Export Packaging (Required for all ocean or air shipments and cannot be discounted)	\$ 1,380.00
NOTES		
+ For available service contracts see the Schedule of Service Fees.		
+ Installation performed by distributor or customer unless otherwise quoted.		
+ At time of sale, the Distributor should make recommendations to the customer regarding personal protective equipment that is needed in the operation of this machine.		
+ The above prices are based on the buyer's acceptance of the "Terms and Conditions of Sale", in accordance with ESAB's Installation and Service Policy. Terms and conditions may be viewed at www.esabna.com/terms/ . Prices are subject to change without notice and do not apply to retrofits ordered after the original purchase of the machine.		
+ All prices are F.O.B. Florence, SC.		
Prices shown are standard list pricing.		
Contact ESAB Cutting Systems at 843.664.4394 for ordering information		