

Please Note: Chemistry listed below for wire/strip are typical values only.

OK Band 308L

(Formerly OK Band 11.61)

AWS A5.9; EQ308L, EN 12072, S 19 9 L

OK Band 308L is a stainless welding strip designed for surfacing using the Submerged Arc Welding process. Together with OK Band 309L and OK Flux 10.05, produces a type 308L weld deposit.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.02	1.80	0.50	-	-	20.0	10.0	< 0.3	-

OK Band 309L

(Formerly OK Band 11.65)

AWS A5.9; EQ309L, EN 12072, S 19 12 3 L

OK Band 309L is a stainless welding strip intended for the initial cladded layer with OK Flux 10.05. It provides a buffer layer when used with 308L, 316L, 317L, or 347 to produce the desired analysis of the second layer.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.02	1.80	0.50	-	-	24.0	13.0	< 0.3	-

OK Band 316L

(Formerly OK Band 11.63)

AWS A5.9; EQ316L, EN 12072, S 19 12 3 L

OK Band 316L is a stainless welding strip designed for surfacing using the Submerged Arc Welding process. Together with OK Band 309L and OK Flux 10.05, produces a type 316L weld deposit.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.02	1.80	0.50	-	-	19.0	12.50	2.80	-

OK Band 317L

(Formerly OK Band 11.67)

AWS A5.9; EQ317L, EN 12072, S 19 12 4 L

OK Band 317L is a stainless welding strip designed for surfacing using the Submerged Arc Welding process. Together with OK Band 309L and OK Flux 10.05, produces a type 317L weld deposit.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.03	2.0	0.60	-	-	20.0	1.50	4.0	Cu < 1

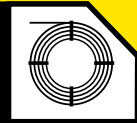
OK Band 347

(Formerly OK Band 11.62)

AWS A5.9; EQ347L, EN 12072, S 19 9 Nb

OK Band 347 is a stainless welding strip designed for surfacing using the Submerged Arc Welding process. Together with OK Band 309L and OK Flux 10.05, produces a type 347 weld deposit.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.02	1.80	0.50	-	-	20.0	10.0	< 0.3	Nb 1.0



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OK Band 309LNb
(Formerly OK Band 11.72)
309LNb; EN 12072, S Z 23 12 L Nb

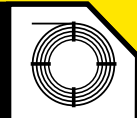
OK Band 309LNb is a stainless welding strip designed for the electroslag welding process. Together with OK Flux 10.10, produces a type 347 weld deposit.

C	Mn	Si	P	S	Cr	Ni	Nb	Other
0.01	1.8	0.5	-	-	24	13	0.5	-

OK Band 309LMo
(Formerly OK Band 11.73)
309LMo; EN 12072, S Z 23 12 2 L

OK Band 309LMo is a stainless welding strip designed for the electroslag welding process. Together with OK Flux 10.10, produces a type 316L weld deposit.

C	Mn	Si	P	S	Cr	Ni	Mo	Other
0.015	1.8	0.4	-	-	20.5	13.5	3.1	-



OK Band NiCrMo-3
(Formerly OK Band 11.92)
AWS A5.14; Class ERNiCrMo-3, EN ISO 18274, B Ni 6622 (NiCr20Mn3Nb)

OK Band NiCrMo3 is a nickel-based strip for submerged arc or electroslag strip cladding. Together with OK Flux 10.11 for electroslag welding or OK Flux 10.16 for subarc welding, produces a weld overlay with good corrosion resistance and high-temperature properties.

C	Mn	Si	P	S	Cr	Ni	Mo	N	Fe	Other
<0.1	0.3	0.1	-	-	22	> 58.0	9	0.05	<2.0	-

OK Band NiCr3
(Formerly OK Band 11.95)
AWS A5.14; Class ERNiCr-3

OK Band NiCr3 is a nickel-based strip for submerged arc strip cladding. Together with OK Flux 10.11 for electroslag welding or OK Flux 10.16 for subarc welding, produces a weld overlay with good resistance to stress-corrosion cracking at high temperatures.

C	Mn	Si	P	S	Cr	Ni	Nb	N	Fe	Other
<0.1	3	0.2	-	-	20	>67	4.0	0.05	< 2	< 2