



CUTTING SYSTEMS

SIP ULTRA-LINE HEAVY DUTY

Portable Straight Line & Shape Cutter

MODEL	PART NUMBER	PRICE
BASIC MACHINE		
Standard Model (0-45 IPM) (Machine Only) 110 VAC/60 Hz	2225235	\$ 2,620.00
NOTES		
+ For Steel Thicknesses 4" - 20" At 300F Max (450F with Remote Control)		
+ For additional accessories & information see Instruction Manual F-15-441 & Form F-7648.		
Accessory Equipment		
PM-100 Post Mixed Torch (13-1/2" long)	2118100	Call
PM-100 Post Mixed Torch (32" long)	2223375	Call
PM-100 Cutting Nozzle (Part Number to suit thickness)	Call	Call
Track Section 6 ft. Long	16V82	Call
Track Section 7.5 ft. Long	20086	Call
Track Section 9 ft. Long	2223156	\$ 426.40
Hi-Flow Manifold Kit (Aluminum)	2226713	\$ 672.00
Hi-Flow Manifold Kit (Brass)	2226712	\$ 905.00
Circle Cutting Attachment	16V84	Call
Hi-Temp Heat Shield Kit (For Standard Kit use 995586 – Call)	2228130	\$ 588.30
Standard Torch Rigging	16V90	Call
Extended Rack (44" Long for Extended Torch Rigging)	2228133	\$ 325.20
Special Counterweight (For 44" Extended Rack)	2228129	\$ 152.20
Standard Counter Weight	995587	Call
Hook-Up Hose Assemblies (50,75 & 100ft)	Call	Call
Hi-Temp SS/Teflon Jumper Hose Assy ("B" Oxy 40" Long)	2228140	\$ 107.80
Hi-Temp SS/Teflon Jumper Hose Assy ("B" Fuel Gas 40" Long)	2228141	\$ 107.80
Hi-Temp SS/Teflon Jumper Hose Assy ("C" Oxy 40" Long)	2228142	\$ 159.00
Vertical Post Package		
Vertical Post	491620	Call
Adaptor Kit	490769	Call
Mounting Bracket	491571	Call
Two Torch Operation (choose one of the following)		
1. Adjustable Slide and Clamp	16V92	Call
(requires 16V83 Torch Holder)	16V83	Call
2. Adaptor Plate	16V89	Call
(requires 16V90 Torch Rigging)	16V90	Call
Remote Control Kit (With 100Ft Control Cable)	2228560	\$ 1,890.00
NOTES		
+ At time of sale, the Distributor should make recommendations to the customer regarding personal protective equipment that is needed in the operation of the machine.		
+ The above prices are based on the buyer's acceptance of the "Terms and Conditions of Sale", in accordance with ESAB's Installation and Service Policy. Terms and conditions may be viewed at www.esabna.com/terms/ . Prices are subject to change without notice and do not apply to retrofits ordered after the original purchase of the machine.		
+ All prices are F.O.B. Florence, SC		
Prices shown are standard list pricing.		
Contact ESAB Cutting Systems at 843.679.5832 for ordering information		